

Work Order ID 133059

Monday, May 25, 2015 11:30:53 AM

133059

Page 1

Item ID: D3152-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket Assembly
 Start Date: 5/25/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/25/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: MAY 25 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3152	C

100	Small Fab	0.00							
100									
Small Fab	Memo	0.00			DAS				
Small Fab	Bond D3152-3 Seal to D3152-1 Bracket using RTV 732 per Dwg D3152.				30				
	RTV 732 Black Batch: <u>11/31/036</u>				9-89				
	Expiry: <u>12/16/16</u>								

Identify as D3152-041

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
JUN 29 2015

Work Order ID 133059

Monday, May 25, 2015 11:30:53 AM

133059

Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: 1072	0.00							
120									
Packaging	Memo	0.00							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.01							
Quality Control									

3 J.A. ~~27~~ JUL 06 2015

MLJ JUL 06 2015

MLJ JUL 06 2015

Picklist Print

Monday, May 25, 2015 11:30:57 AM

Page 1

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133059

Parent Item: D3152-041

D3152-041

Parent Item Name: Bracket Assembly

Start Date: 5/25/2015

Required Date: 5/25/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Purchasing 05-12-19 JLM
15.01.29 seal made in house DD VERF:JLM

IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3152-1		Manufactured	No			100	Each	5.0000	1	DAS 30 9-89	4		
D3152-1									**				JUL 07 2015
Bracket													

Location Loc Qty Loc Code

GA 4

131844 4

prelim 1

129151 1

3

D3152-3 Manufactured No

100 Each 3.0000 1 4

JUL 07 2015

D3152-3

Seal

****** DAS
30
9-89

Location Loc Qty Loc Code

CA02 3

130169 3

3